

### Specification

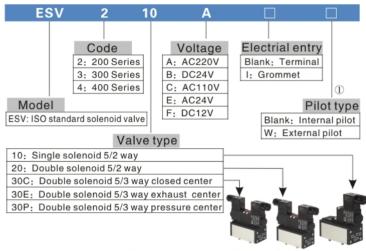
Item			Specification		
Fluid			Air (to be filtered by 40µm filter element)		
Acting			Internal pilot or external pilot		
Lubrication			Not required		
Pressure	Int	emal pilot	0.2~1.0MPa(2~10.0bar)(29~145psi)		
riessule	Ex	ternal pilot	0~1.0MPa(0~10.0bar)(0~145psi)		
Control pressure (external pilot)			0.2~1.0MPa(2~10.0bar)(29~145psi)		
Proof pressure			1.5MPa(15.0bar)(215psi)		
Temperature			–20~70°C		
Port size (manifold)			200 Series:1/4" ;300 Series:3/8" ;400 Series:1/2"		
Port size (subassembly of plate)			200 Series:3/8" ;300 Series:1/2" ;400 Series:3/4"		
Voltage ran	ge		AC: ±15% DC: ±10%		
Power cons	um	ption	AC: 3.5VA DC: 3.0W		
Activating ti	me	ESV200 Series	210、220 Series:33\41ms; 230 Series:38\50ms		
(0.5Mpa)		ESV300 Series	310、320 Series:42\55ms; 330 Series:50\62ms		
Open/close		ESV400 Series	50\68ms		
Insulation			Class B		
Protection			IP65		
Service life			30 million times above (normal use)		
Installation size			ISO5599-1 standard		

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#### Product feature

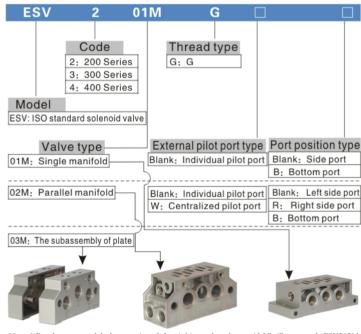
- 1. Succinct appearance and compact conformation.
- 2. The installation size is conforms to the ISO 5599/1 standard.
- 3. Because of the special seals, the feature are large flow rate and long lifetime.
- You can adjust the installation direction of the pilot O-ring to change the acting type: internal pilot, external pilot, or air control.
- You need install the valve together with the manifold. There are single type and parallel type for manifold.
- 6. Various connection and installation method for manifold. It is easy to use.
- 7. The manifold have the function of exhaust throttling, so no need to connect another throttle valve.

### Ordering code of valve



 $\bigcirc$ Note:Internal guided mode can be interchanged with external guided mode, please adjust the installation method of the O-ring refering to article 1 o 2 in the installation manual.

#### Ordering code of manifold



Note: 1. For the same model, the port size of plate is bigger than the manifold's (For example ESV202M, the port size of manifold is 1/4'', and the subassembly of plate is 3/8'').

- 2. The external pilot port for Single manifold is individual pilot port.
- The subassembly of plate is applied with Parallel manifold, both for individual pilot type and centralized pilot type.

# Ordering code of blanking plate



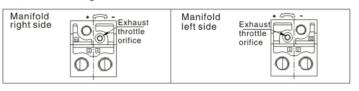
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#### ESV200~400 Series

### Installation and operation

#### 1, Exhaust throttle function

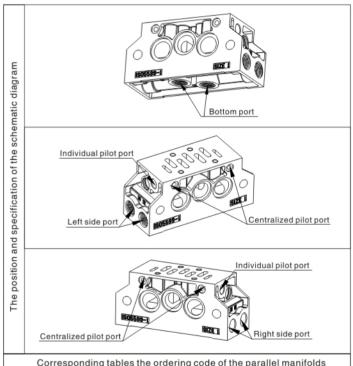
- 1.1 The manifold have exhaust throttle function, as the below picture shows the position of the exhaust throttle orifices on each side.
- 1.2 Use inner hexagon spanner to adjust the screw.
- 1.3 Rotate the screw clockwise to reduce the exhaust orifice, rotate the screw counterclockwise to enlarge the exhaust orifice.



#### 2. The classification and selection for the parallel manifolds

- 2.1. According to the direction of air supply, we can divide the parallel manifold into two types: the individual pilot and centralized pilot.
- 2.2. If you select the individual pilot, the fitting must be connected to the individual pilot ports. If you select the centralized pilot type, the fitting must be connected to the centralized pilot ports.
- 2.3. If you use parallel manifold, all of the manifold must be used the same pilot type: such as, all of them are the individual pilot type, or all of them are the centralized pilot type.
  - \*Note: Only when you use the external pilot type, you can select the individual pilot or centralized pilot. When you use the internal pilot type, the pilot ports on the manifold are ineffective.

#### 3. The position and specification of the parallel manifolds ports



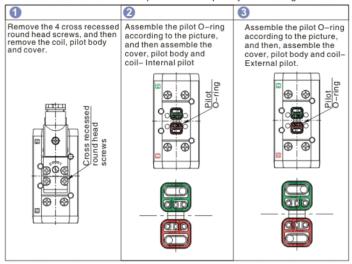
corresponding tables the ordering code of the parametrial								
Port working condition	Port name							
Ordering code	Left side port	Right side port	Bottom port	Centralized pilot port	Individual pilot port			
ESV202M	Use	Unused	Unused	Unused	Use			
ESV202MR	Unused	Use	Unused	Unused	Use			
ESV202MB	Unused	Unused	Use	Unused	Use			
ESV202MW	Use	Unused	Unused	Use	Unused			
ESV202MWR	Unused	Use	Unused	Use	Unused			
ESV202MWB	Unused	Unused	Use	Use	Unused			

Note: Please seal the bottom port by plug, when it is unused.

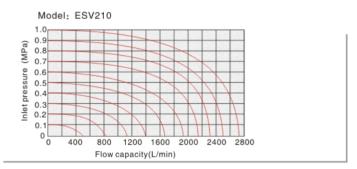
The above list is an example of 200M series' ordering code, the other series is follow the same regulation, only need to change the series code.

### 4. The classification and selection for the pilot type of valve

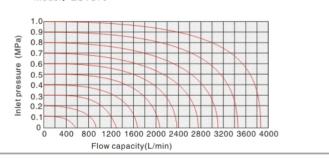
- 4.1 According to the source of pilot air, we can divide the valve into two types: the internal pilot and external pilot. The standard type is internal pilot.
- 4.2 You can convert from internal pilot to external pilot by the following methods.



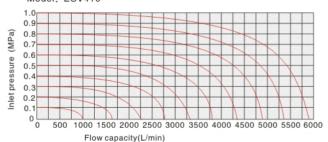
# Flow chart



# Model: ESV310

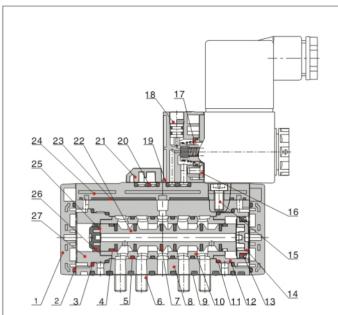


### Model: ESV410



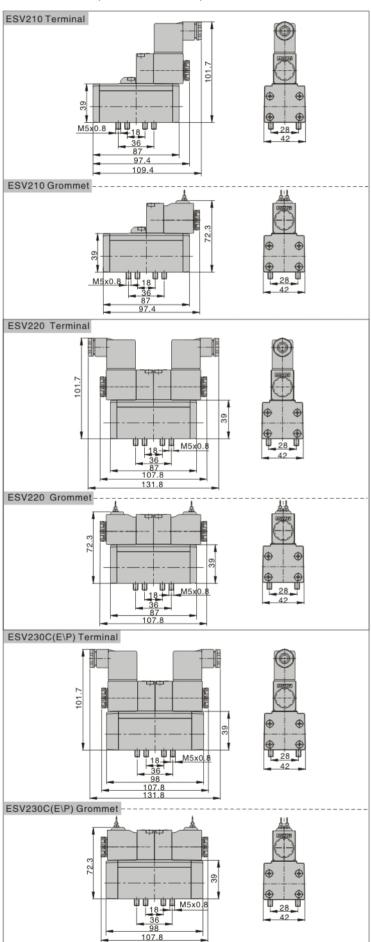


# ■ Inner structure

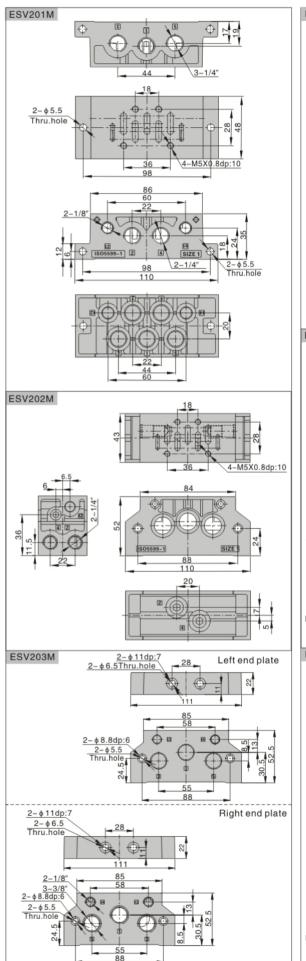


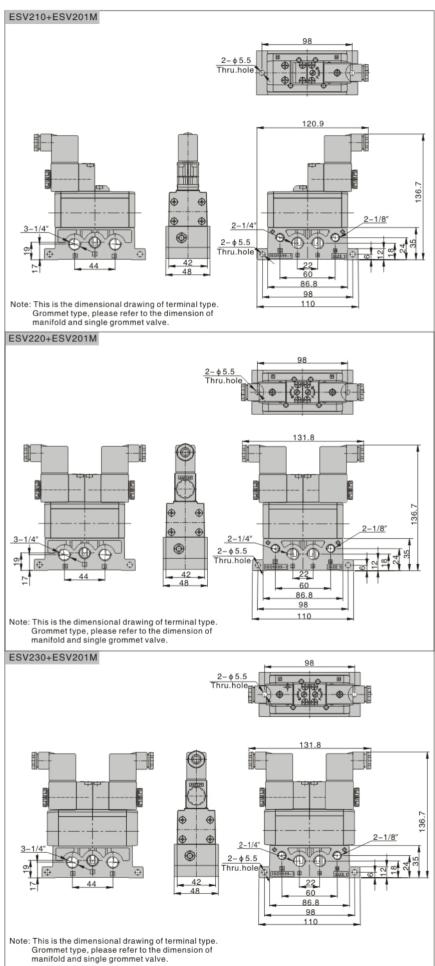
NO.	Item	NO.	ltem	NO.	Item
1	Bottom cover	10	Spacer	19	Pilot kit
2	O-ring	11	O-ring	20	Pilot O-ring
3	O-ring	12	Big piston sheath	21	Cover plate
4	Wear ring	13	Big piston O-ring	22	Spool
5	O-ring	14	Big piston	23	Upper cover gasket
6	Screw	15	Screw	24	Upper cover
7	O-ring	16	Screw	25	Small piston
8	Body	17	Gasket	26	Small piston O-ring
9	Spacer O-ring	18	Manual override	27	Small piston sheath

# ■ Dimensions(ESV200 Series)



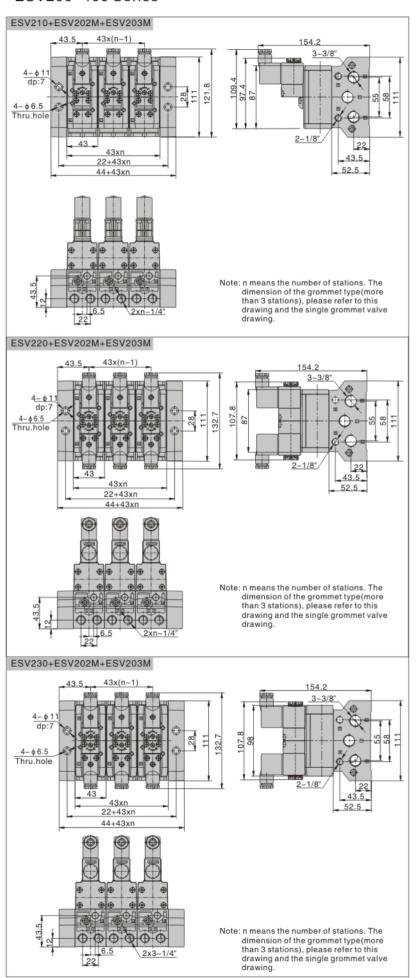




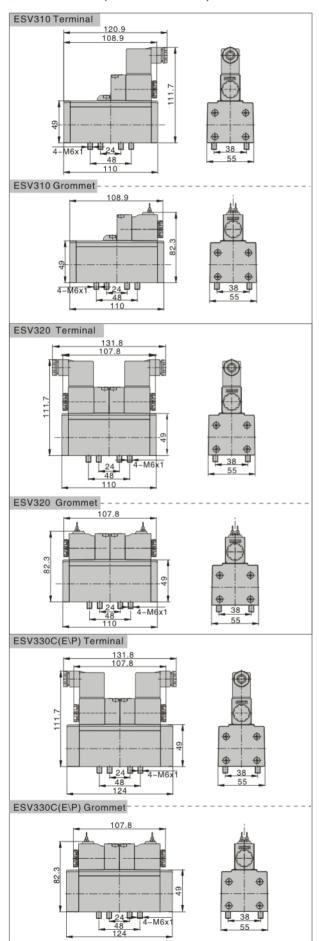


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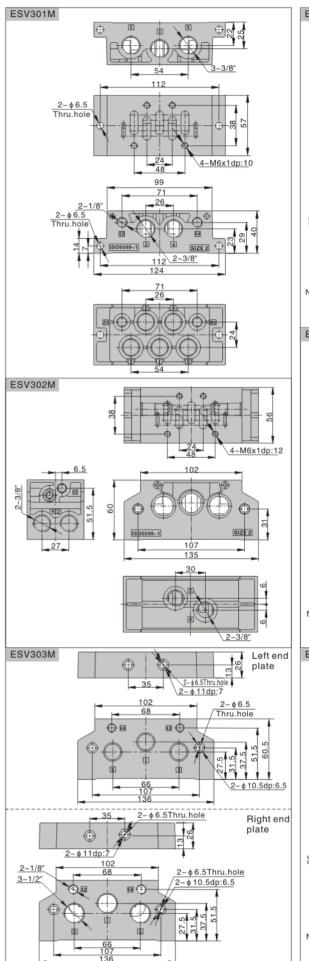
# ESV200~400 Series

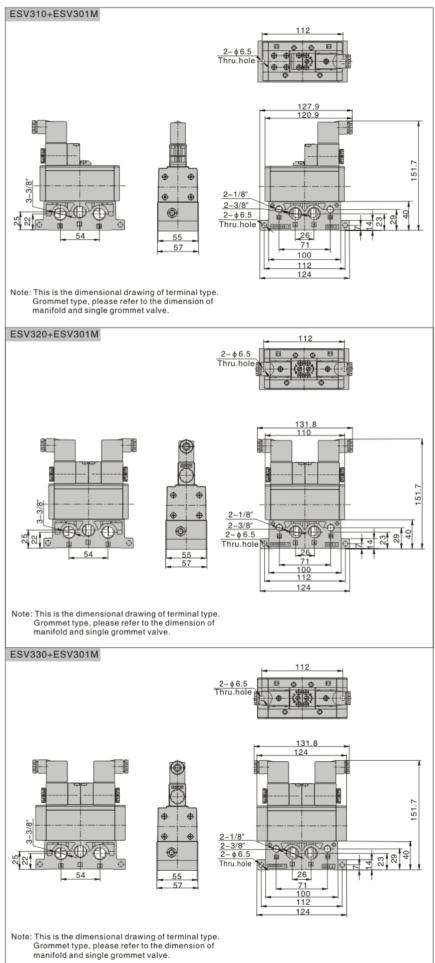


# ■ Dimensions(ESV300 Series)



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# ESV200~400 Series

# ESV310+ESV302M+ESV303M 3-1/2" 56xn 26+56xn 52+56xn Note: n means the number of stations. The dimension of the grommet type(more than 3 stations), please refer to this drawing and the single grommet valve ESV320+ESV302M+ESV303M 3-1/2 56x(n-1) 2-1/8" 4- φ1 dp:7 4-φ6.5 56xn 26+56xn 60.5 52+56xn Note: n means the number of stations. The dimension of the grommet type(more than 3 stations), please refer to this drawing and the single grommet valve drawing. ESV330+ESV302M+ESV303M 56x(n-1) 4- φ 6.5 Thru.hole 56xn 26+56xn 60.5 52+56xn Note: n means the number of stations. The dimension of the grommet type(more than 3 stations), please refer to this drawing and the single grommet valve drawing.

# Dimensions(ESV400 Series)

